

Three-dimensional printing in medicine: Opportunities for development of optimal CT scanning protocols

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REVIEW

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ABSTRACT

Three-dimensional (3D) printing has shown great promise with increased applications in the medical field. 3D printed models are reported to accurately replicate normal anatomy and pathology, assist pre-surgical planning and simulation, serve as a useful tool for medical education and improve patient-doctor communication. Another unique application of 3D printed realistic models is to develop optimal computed tomography (CT) scanning protocols for investigation of scanning parameters with low radiation dose while still achieving diagnostic images. This editorial highlights the application of using patient-specific 3D printed pulmonary artery model for investigation of optimal CT pulmonary angiography protocols for detection of pulmonary embolism.

Key Words

Computed tomography pulmonary angiography, image quality, model, pulmonary embolism, simulation, three-dimensional printing

Implications for Practice:

1. What is known about this subject?

3D printing is increasingly used in many clinical applications

ranging from orthopaedics to cardiovascular and cerebrovascular disease.

2. What new information is offered in this review?

Use of 3D printed physical models for investigation of optimal CT scanning protocols has not been conducted previously. This review summarises our experience of testing different CT pulmonary angiography protocols on a patient-specific 3D printed pulmonary artery model with simulation of thrombus in the main pulmonary arteries.

3. What are the implications for research, policy, or practice?

3D printed model allows for studying optimal CT scanning protocols with the aim of identifying technical parameters with lowest radiation dose but acceptable image quality for the diagnosis of pulmonary embolism.

Introduction

Three-dimensional (3D) printing is a fast evolving technique with increased applications in the medical field.¹⁻⁵ It is generally agreed that 3D printed models based on medical imaging data, most commonly from computed tomography (CT) or magnetic resonance imaging (MRI) accurately replicate normal anatomy and pathology, with better visualisation of 3D relationship between anatomical structures and complex pathologies. 3D printed models are originally applied in orthopaedic and orthodontic fields,⁶ and have now been extended to assist pre-surgical planning and simulation of surgical procedures, serve as a useful tool for education of medical students and improve patient-doctor communication.¹⁻⁹

In addition to the above-mentioned applications, 3D printed physical models can be used for testing different CT scanning protocols with the aim of identifying optimal scanning parameters with lowest radiation dose while still achieving diagnostic image quality. This is confirmed by our recent studies showing the feasibility of this

approach. This editorial provides a summary of the new application of 3D printed models for development of optimal CT scanning protocols.

Quantitative assessment of CT pulmonary angiography protocols based on 3D printed model

In our first report, we have successfully created a 3D printed pulmonary artery model based on a selected case with normal CT pulmonary angiography (CTPA) images.¹⁰ The 3D model consists of pulmonary trunk, main pulmonary arteries and side branches with normal diameters. Figure 1 shows the image post-processing and segmentation steps to generate 3D printed model. The model was printed with elastoplastic material with property similar to the normal arterial wall. Measurements of anatomical locations of pulmonary arteries showed very high accuracy among the original CT images, the standard tessellation language (STL) file and the CT images of the model, indicating high precision of the model in replicating anatomical structures.¹⁰

Following the first report, we conducted further experiments by simulating thrombus in the main pulmonary arteries and tested different CTPA protocols on a 128-slice dual source CT scanner.¹¹ In this recent study, a range of kVp including 70, 80, 100 and 120 and various pitch values comprising 0.9, 2.2 and 3.2 were used to determine the effect of different protocols on image quality and radiation dose. Animal blood clots that were obtained from a local butcher were used to simulate thrombus in the pulmonary arteries. Image quality was determined by measuring signal-to-noise ratio (SNR) within the thrombus and in the main pulmonary arteries (Figure 2). Results showed no significant differences in the SNR measurements across all 100 and 120 kVp protocols ($p>0.05$), whether low pitch of 0.9 or high pitch of 3.2 protocol was used, although SNR was higher in the 120 kVp protocols. SNR was found to be significantly lower in the 70 and 80 kVp with high-pitch 3.2 protocols when compared to that measured in other protocols using pitch values of 0.9 and 2.2 ($p<0.05$). This is observed in these measurements within the thrombus and in the main pulmonary arteries. Figure 3 shows increased image noise in the low kVp and high-pitch protocols, especially apparent in the 70 kVp protocol, although thrombus is still visible in these pulmonary arteries. 3D virtual intravascular endoscopy (VIE) images demonstrate the effect of different CTPA protocols on the visualisation of intraluminal thrombus and pulmonary arterial wall with CTPA protocol of 70 kVp and high pitch 3.2 resulting in suboptimal visualisation of thrombus and arterial wall (Figure 4). This study further validates the feasibility of using low-dose CTPA protocol (80 and 100 kVp) in the detection of pulmonary embolism with dose reduction up to 80 per cent. However, lowering kVp to

70 and use of high pitch 3.2 raises concerns due to image quality being compromised because of increased image noise. Increasing pitch is associated with decreasing spatial resolution, especially in the z-axis resolution, thus, resulting in suboptimal image quality in the 70 kVp protocols. This can be addressed by increasing the mAs.

CTPA is currently the first line imaging technique in the diagnosis of suspected pulmonary embolism with high diagnostic yield and low radiation dose.¹²⁻¹⁶ High-pitch CTPA is more attractive due to its associated very low radiation dose without affecting image quality and reduction of motion artefacts in cardiorespiratory imaging due to short scanning times and elimination of breath-hold, and this is confirmed by some recent reports.¹³⁻¹⁶ Testing different CT scanning protocols on phantoms represents a common approach, while utilising patient-specific 3D printed models for investigation of optimal imaging parameters has not been reported in the literature. Abdullah et al. developed a 3D printed cardiac insert phantom with filling materials having similar CT attenuations to those of patient's CT images.¹⁷ Despite uniqueness of this cardiac phantom, authors did not test different scanning protocols on the 3D printed model. In contrast, our phantom experiments further advanced 3D printing to more practical applications in medical imaging field for investigation of optimal CT protocols. Results of our study will pay the way for encouraging more studies with use of 3D printed models for developing optimal CT scanning protocols.

Summary and conclusion

Patient-specific 3D printed models of normal anatomy and pathology are playing an important role in the current clinical practice, with applications of 3D printed models contributing to better patient care and management. 3D printed realistic models can also be used for testing different CT scanning protocols for determining the optimal ones with lowest radiation dose and acceptable image quality. Our recent study has demonstrated the feasibility of using 3D printed pulmonary model for developing optimal CT pulmonary angiography protocols. Potential limitations of this 3D printed model will need to be overcome in further studies, such as placing the 3D printed model in a similar anatomical background consisting of lungs, heart, ribs, and spine, etc., thus allowing robust conclusions to be drawn. Further, investigation of optimal CT pulmonary angiography protocols for detection of peripheral pulmonary embolism with both qualitative and quantitative assessments is desirable.

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PEER REVIEW

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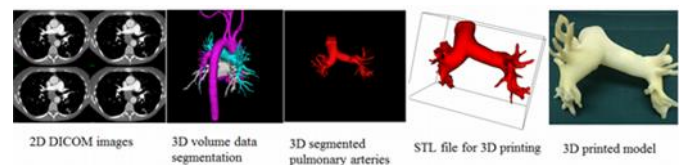
CONFLICTS OF INTEREST

The authors declare that they have no competing interests.

FUNDING

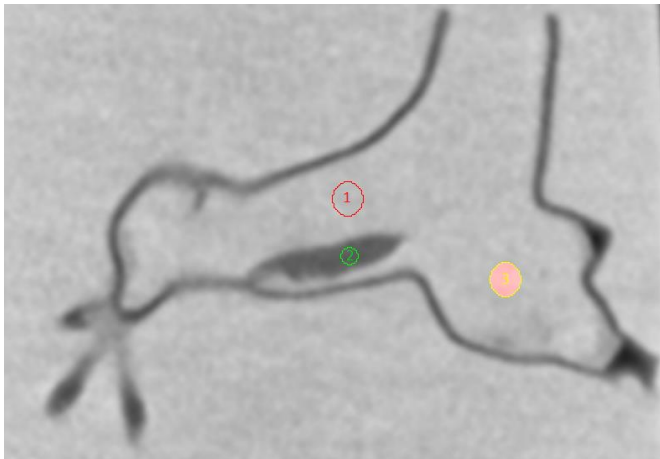
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Figure 1: Flow diagram shows the image post-processing and segmentation processes from original 2D CT images to creation of 3D printed model



Original DICOM images were used to create 3D volume rendering image for displaying contrast-enhanced vessels (blue colour-pulmonary arteries, pink colour-aorta and its branches, white colour-left atrium and pulmonary veins). 3D volume rendering of pulmonary artery tree is segmented through a semi-automatic segmentation approach with manual editing. STL (Standard Tessellation Language) file of 3D segmented volume data was generated for 3D printing of patient-specific 3D printed model. Reprint with permission under the open access from Aldosari S, Squelch A and Sun Z.¹⁰

Figure 2: Measurement of signal-to-noise ratio (SNR)



SNR was measured in the left and right main pulmonary arteries as shown in the large regions of interest (ROI). The small ROI indicates SNR measurement in the thrombus.

Figure 3: Computed tomography pulmonary angiography protocols with use of different kVp (70 and 80) and pitch values (0.9, 2.2 and 3.2). The corresponding mAs for these protocols are as follows: 60, 125 and 126 mAs for the 70 kVp with different pitch protocols, 38, 98 and 146 mAs for the 80 kVp with different pitch protocols

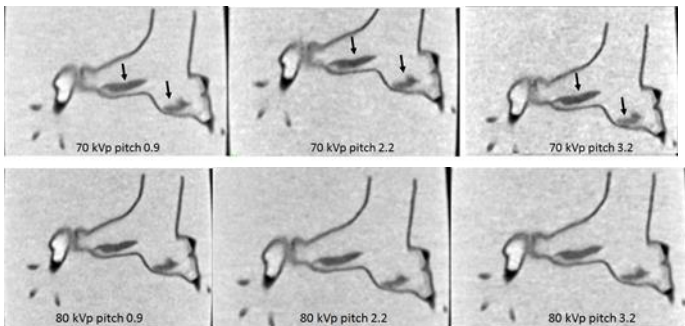
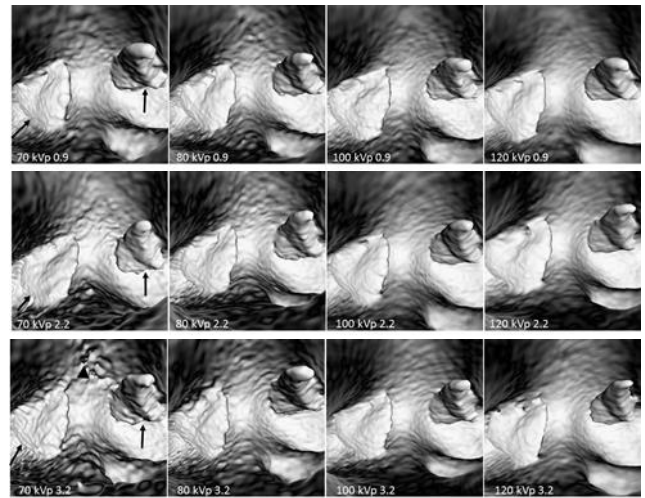


Image noise was increased with 70 and 80 kVp with high pitch of 3.2 protocols. This is especially apparent with 70 kVp protocol. In contrast, image quality remained the same with 100 and 120 kVp protocols, regardless of pitch values (not shown). Arrows refer to the thrombus in the main pulmonary arteries. Volume CT dose index (CTDIvol) was 0.41, 0.15 and 0.12, 0.42, 0.21 and 0.21 mGy for 70 and 80 kVp with different pitch values, respectively. Reprint with permission under the open access from Aldosari S, Jansen S and Sun Z.¹¹

Figure 4: Virtual intravascular endoscopy (VIE) views of thrombus in images acquired with different computed tomography pulmonary angiography (CTPA) protocols



Intraluminal views of the thrombus are clearly demonstrated with CTPA protocols using 70, 80, 100 and 120kVp and pitch values of 0.9 and 2.2. When high pitch of 3.2 was used, irregular appearance of the thrombus (arrows) and some artefacts (arrowhead) appeared in the low kVp 70 protocol when compared to other protocols. Reprint with permission under the open access from Aldosari S, Jansen S and Sun Z.¹¹